

STANDARD DRILL SIZES - Inches

Drill	Decimal	Drill	Decimal	Drill	Decimal	Drill	Decimal
80	= .0135	43	= .089	8	= .199	25/64	= .3906
79	= .0145	42	= .0935	7	= .201	X	= .397
1/64	= .0156	3/32	= .0938	13/64	= .2031	Y	= .404
78	= .016	41	= .096	6	= .204	13/32	= .4063
77	= .018	40	= .098	5	= .2055	Z	= .413
76	= .020	39	= .0995	4	= .209	27/64	= .4219
75	= .021	38	= .1015	3	= .213	7/16	= .4375
74	= .0225	37	= .104	7/32	= .2188	29/64	= .4531
73	= .024	36	= .1065	2	= .221	15/32	= .4688
72	= .025	7/64	= .1094	1	= .228	31/64	= .4844
71	= .026	35	= .110	A	= .234	1/2	= .500
70	= .028	34	= .111	15/64	= .2344	33/64	= .5156
69	= .0292	33	= .113	B	= .238	17/32	= .5313
68	= .031	32	= .116	C	= .242	35/64	= .5469
1/32	= .0313	31	= .120	D	= .246	9/16	= .5625
67	= .032	1/8	= .1250	1/4 (E)	= .250	37/64	= .5781
66	= .033	30	= .1285	F	= .257	19/32	= .5938
65	= .035	29	= .136	G	= .261	39/64	= .6094
64	= .036	28	= .1405	17/64	= .2656	5/8	= .625
63	= .037	9/64	= .1406	H	= .266	41/64	= .6406
62	= .038	27	= .144	I	= .272	21/32	= .6563
61	= .039	26	= .147	J	= .277	43/64	= .6719
60	= .040	25	= .1495	K	= .281	11/16	= .6875
59	= .041	24	= .152	9/32	= .2813	45/64	= .7031
58	= .042	23	= .154	L	= .290	23/32	= .7188
57	= .043	5/32	= .1563	M	= .295	47/64	= .7344
56	= .0465	22	= .157	19/64	= .2969	3/4	= .750
3/64	= .0469	21	= .159	N	= .302	49/64	= .7656
55	= .052	20	= .161	5/16	= .3125	25/32	= .7813
54	= .055	19	= .166	O	= .316	51/64	= .7969
53	= .0595	18	= .1695	P	= .323	13/16	= .8125
1/16	= .0625	11/64	= .1719	21/64	= .3281	53/64	= .8281
52	= .0635	17	= .173	Q	= .332	27/32	= .8438
51	= .067	16	= .177	R	= .339	55/64	= .8594
50	= .070	15	= .180	11/32	= .3438	7/8	= .875
49	= .073	14	= .182	S	= .348	57/64	= .8906
48	= .076	13	= .185	T	= .358	29/32	= .9063
5/64	= .0781	3/16	= .1875	23/64	= .3594	59/64	= .9219
47	= .0785	12	= .189	U	= .368	15/16	= .9375
46	= .081	11	= .191	3/8	= .375	61/64	= .9531
45	= .082	10	= .1935	V	= .377	31/32	= .9688
44	= .086	9	= .196	W	= .386	63/64	= .9844